

# Thermal Mass Flow Meter

For clean and dry gases

## Key Features

- Flange (DIN), PN16 and PN40 or R thread (ISO-7-1)
- IP65 rating
- Flow range:
  - 0.1 to 250 Nm/s
  - 0.3 to 820 ft/sec
- Accuracy:  $\pm 1.5\%$  reading,  $\pm 0.3\%$  full scale
- Touch screen display
- Power Supply: 18 to 30 vDC
- Two outputs as standard:
  - Digital - Modbus RTU
  - Analog - 4...20 mA + Pulse
- Measure: standard flow, mass flow, consumption and temperature
- Stable, accurate measurements



Flange connection



R Thread connection

## About

Inline type, thermal mass flow sensors are perfectly suited for measuring clean, dry compressed air and inert gas systems, where accuracy on smaller pipe sizing is important

Thermal mass technology is independent of pressure and temperature change. With no moving parts, the flow meter has a stable signal, high reliability and long-term measurement accuracy.

The streamlined sensor tip ensures minimal impact on gas flow while maintaining accuracy over a wide flow range.

The flow meter has digital signal processing, replacing the traditional analog bridge design. This makes the flow meter more accurate and has a wider range (range ratio of 1:2500).

## Applications

- Manufacturing and industrial use
- Temporary or permanent installation
- Clean, dry compressed air and inert gases
- Gas pressure up to 40 bar (580 psi)
- Pipe Sizes: DN15 to DN80

# Specifications

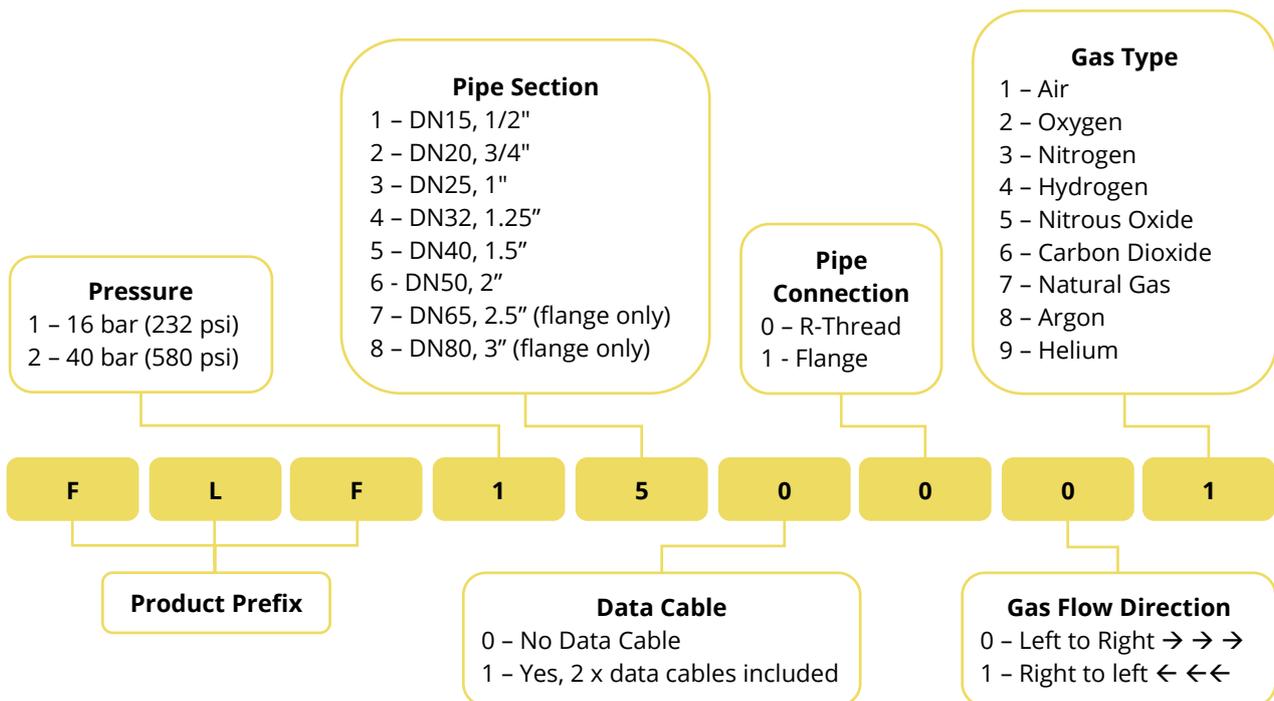
Measurement Range	
Flow Velocity	0.1 to 250 Nm/s (0.3 to 820 ft/sec)
Gas Temperature	-40 to +150°C -40 to +302°F
Gas Pressure	0 to 16 bar (232 psi) Up to 50 bar (725 psi) if using a retention cage
Accuracy	
Flow Accuracy	±(1.5% RD + 0.3% FS)
Contact us for higher accuracy of ±1% RD	
Reference Conditions: 20 °C, 1 bar(a) -ISO 1217 (editable)	
The accuracy and response time of the sensor can be affected by the on-site conditions, contaminants in the gas and incorrect installation.	
Working Environment	
Ambient Temperature	-30 to +70°C -22 to +158°F
Gas types	Compressed air, nitrogen, oxygen, carbon dioxide and other non-condensable gases
Gas Quality	Clean and dry gas
Display & Data Logger	
Display	2.8" IPS ultra-wide viewing angle LCD touch screen
Data Logging	10,000,000 record points
Sampling Rate	> 20 samples per second

Output	
Analogue Output	4-20 mA (isolated) /Pulse output
Digital Output	Modbus RTU (RS485)
Output Signals	Flow, Mass flow, Consumption, Temperature
Full digital signal processing	
Power Supply	
Power Requirement	18 to 30V DC/ 5W @ 24V
Electrical Connection	2 × 5 pin M12, Female
Electromagnetic Compatibility	Meets IEC 61326-1
Other	
Process Connection	ISO G1/2" thread
Pipe Size	DN20 to DN600 0.75" to 12.0"
Shaft Lengths	250 mm or 400 mm 9.8" or 15.7"
IP Rating	IP65
Sensor Technology	Thermal Mass (not affected by temperature and pressure)
Turndown Ratio	Ultra-wide, 1:2500
Bi-directional	No
Installation	Permanent or Temporary
Calibration	Every 2 years
Annual calibration is required if the sensor is exposed to relative humidity above 85%.	
Warranty	12 months
HS Code	9026.80.80

## Flow Range

Pipe Size			Flow Range (Nm <sup>3</sup> /h)		Flow Range (cfm)	
DN	Inches	Connection	Min Flow	Max Flow	Min Flow	Max Flow
15	½"	R Thread or Flange	0.06	158	0.04	93
20	¾"		0.1	282	0.06	166
25	1"		0.2	441	0.1	259
32	1.25"		0.3	723	0.2	425
40	1.5"		0.5	1,131	0.3	665
50	2"		0.7	1,767	0.4	1,040
65	2.5"	Flange only	1.2	2,986	0.7	1,757
80	3"		1.8	4,523	1.1	2,662

## How to Order



# Flow Meter Range

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## Pitot Tube Flow Meter

Ideal for wet, dirty and high velocity gases.

### Flow Range

5 to 300 Nm/sec (17 to 984 ft/sec)  
Min Flow Velocity: 5 Nm/s (17 ft/sec)

### Installation

Insertion

### Pressure Range

0 to 16 bar (232psi)

### Bi-directional

Optional

### Gas Quality

Clean, dry, wet or dirty gas.

### Outputs

Modbus & 4-20mA

### Pipe Size

DN25 to DN600

### IP Rating

IP65 (indoor use)



## Thermal Mass

For clean, dry gas

### Flow Range

0.1 to 250 Nm/sec (0.3 to 820 ft/sec)  
Min Flow Velocity: 0.1 Nm/s (0.3 ft/sec)

### Installation

Insertion

Inline - Flange or R-Thread connection

### Pressure Range

Insertion: 0 to 50 bar (725psi)  
Inline: 0 to 40 bar (580psi)

### Bi-directional

No

### Gas Quality

Clean dry gas  
Must be installed after a dryer

### Outputs

Modbus & 4-20mA

### Pipe Size

Insertion - DN20 to DN600

Inline - DN15 to DN80

### IP Rating

IP65 (indoor use) or IP67 (outdoor use)



## Vortex Flow Meter

For use in gas and steam systems

### Flow Range

1.5 to 80 m/s (5 to 24 ft/sec)  
Min Flow Velocity: 1.5 Nm/s (4.9 ft/sec)

### Installation

Inline - Flange or R-Thread connection

### Pressure Range

0 to 63 bar (913psi)

### Bi-directional

No

### Gas Quality

Clean, dry, wet or dirty gas / steam  
Can be installed on the outlet of compressors

### Outputs

Modbus & 4-20mA

### Pipe Size

DN15 to DN300

### IP Rating

IP67



## Mini Flow Meter

For point of use applications

### Installation

Inline

### Pressure Range

0 to 16 bar (232psi)

### Bi-directional

No

### Gas Quality

Clean dry gas

### Outputs

Modbus & 4-20mA

### Pipe Size

DN3 to DN40

### IP Rating

IP54



## Strength

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- We have more than 2000 global customers.
- We can provide a total filtration solution.

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