



Donaldson  
FILTRATION SOLUTIONS

# Process Filtration From Pure to Sterile

(P)-GS

## MAIN FEATURES & BENEFITS:

- Excellent material resistance towards steam and aggressive media
- Regenerable by Back-flushing or ultrasonication
- High dirt holding capacity at low differential pressure and high flow rate
- Down to 1 µm for culinary steam
- For the filtration of steam, air and liquids
- Welded version approved for Food Contact Use acc. to CFR Title 21 & 1935/2004/EC



## INDUSTRIES:



- Dairy



- Food & Beverage



- Fermentation



- Pharmaceutical



- Chemical

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Donaldson®  
Ultrafilter

## PRODUCT DESCRIPTION

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The (P)-GS filter consists of a regenerable weldless filter pipe made from sintered stainless steel. The retention rate extends from 1 µm to 25 µm.

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The (P)-GS filter retains contaminants, such as particles, abrasion of valves and sealings as well as rust. An improved steam quality ensures longer service life of the filters to be sterilized and increases the efficiency of the entire process. The (P)-GS filter element offers the possibility of a particularly economic filtration, since the filter medium can be regenerated by ultrasonic bath or by back-flushing. This is especially essential at high particle loads. The porosity level is more than 50 % which ensures high particle and dirt holding as well as a good flow rate at a low differential pressure.

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The heavy-duty construction of the (P)-GS filter is designed to withstand a maximum differential pressure up to 5 bar. The filter may also be used in a temperature range of -20 °C up to 150 °C, with welded end caps up to 200°C.

### Typical applications for (P)-GS filter elements include:

#### Steam Filtration

- Breweries
- Chemical industry
- Pharmaceutical industry
- Food and beverage
- Aseptic packaging
- Electronic industry
- Dairy industry
- Plastic industry

#### Liquid Filtration

- Water filtration
- Chemicals
- Solvents
- Pharmaceutical industry
- Food and beverage
- Syrup
- Cosmetics
- Paints
- Salt- and Seawater
- Coolants

#### Gas Filtration

- Compressed air
- Carbon dioxide
- Nitrogen
- Tank Ventilation
- Highly aggressive gases

## PRODUCT SPECIFICATIONS

## Product Specifications

## Filtration Surface\*

- 0,05 m<sup>2</sup> per 250 mm element (10/30)

## Temperature Range

- -50°C (-60°F) to 200°C (400°F)
- > 150°C (300°F) welded end caps required

Maximum Differential Pressure  
(Flow Direction: Outside to Inside)

- 5 bar (75 psid), independent of the system pressure or temperature

Recommended Surface Loads  
relating to Filtration Surface:

Pore Size [µm]	Gases / Air [l/h] per 1 cm <sup>2</sup>	Liquids up to 3 cp viscosity [l/h] per 1 cm <sup>2</sup>	Saturated Steam [l/h] per 1 cm <sup>2</sup>		
			2 bar	4 bar	6 bar
1	60 - 200	1,5 - 5	120	80	55
5	60 - 200	1,5 - 5	140	90	65
25	60 - 200	1,5 - 5	180	110	80

\* For other element sizes see correction factor CF in section "Available end cap configurations"

## RETENTION RATES

Retention Rates (Air, 20 °C, 90 Nm<sup>3</sup>/h, 10/30 Element)

Pore Size [µm]	98% [µm]	100% [µm]	Minimum Thickness
1	0,5	1,0	1,5 mm
5	1	5	2,0 mm
25	5	22	3,0 mm

## Retention Rates (Steam, 121°C, 90 kg/h, 10/30 Element)

Pore Size [µm]	98% [µm]	100% [µm]	Minimum Thickness
1	2	12	1,5 mm
5	6	15	2,0 mm
25	12	35	3,0 mm

## Retention Rates (Water, 20°C, 10/30 Element)

Pore Size [µm]	98% [µm]	100% [µm]	Minimum Thickness
1	2	12	1,5 mm
5	6	15	2,0 mm
25	12	35	3,0 mm

## MATERIAL COMPLIANCE USA

All components of the (P)-GS filter element are FDA listed for food contact use in the **Code of Federal Regulations (CFR), Title 21**. For applications without requirement of FDA approval, a cost-effective version with plastic steel potting is available.

Filter Materials		CFR Title
<b>Filter Matrix:</b>	Stainless Steel 1.4404	211.65
<b>End Caps:</b>	Stainless Steel 1.4301	211.65
<b>O-Rings:</b>	EPDM	177.2600
<b>Alternatively:</b>	Silicone	177.2600
	Buna N	177.2600
	PTFE over silicone	177.1550
	PTFE over viton	177.1550

All products have been inspected and released by Quality Assurance as having met the following requirements:

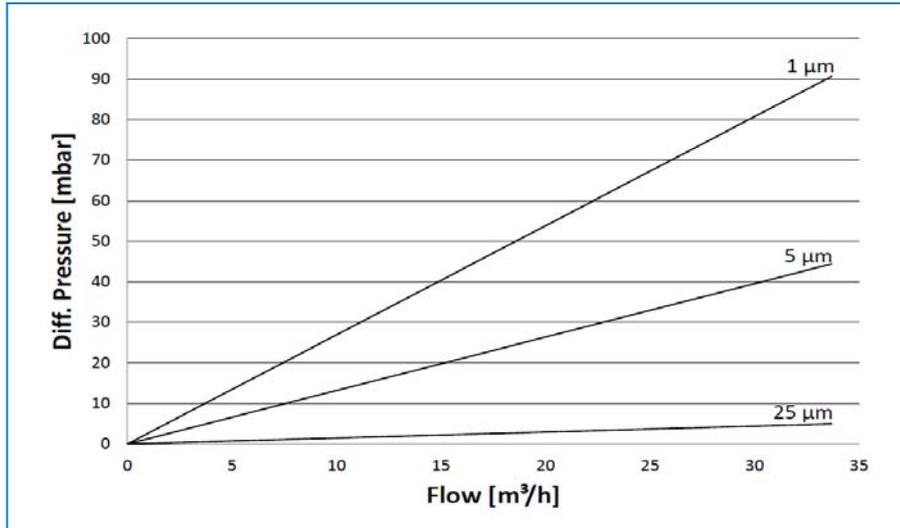
- All filters are fabricated without the use of binders, adhesives, additives or surface-active agents.
- All filter components based on plastics are non-toxic and are certified bio-safe in accordance with current USP Class VI Tests for Plastic.

## MATERIAL COMPLIANCE EU

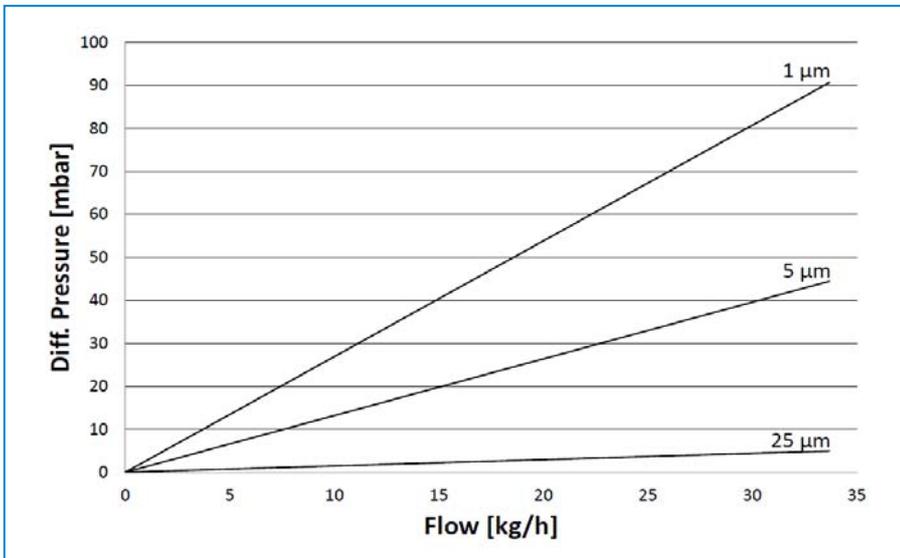
The Donaldson (P)-GS filter element with welded end caps meets the guideline for Food Contact Use as given in **European Regulation 1935/2004/EC**.

For specific details on the O-rings, please contact your Donaldson Sales Engineer.

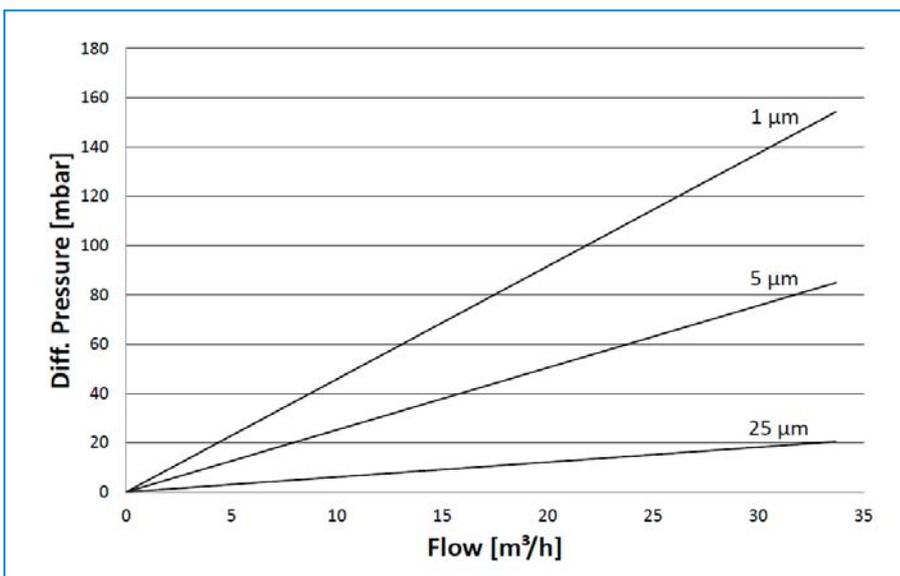
FLOW CHARACTERISTICS



(P)-GS, 10/30, air, 20 °C,  
1 bar absolute



(P)-GS, 10/30, saturated  
steam, 121 °C,  
2 bar absolute

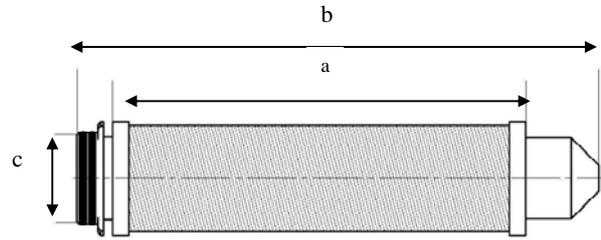


(P)-GS, 10/30, air, 20 °C,  
8 bar absolute

AVAILABLE END CAP CONFIGURATIONS

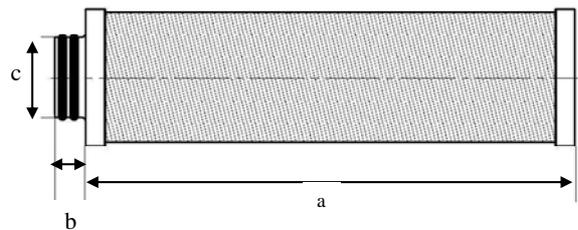
Dimensions (CODE 7 connection):

CODE 7						
Size	a		b		c	
	mm	inch	mm	inch	mm	inch
10"	250	9,84	315	12,40	56,5	2,22
20"	500	19,68	585	22,24	56,5	2,22
30"	750	29,53	815	32,08	56,5	2,22



Dimensions (uf plug connection):

uf – plug connection							
Size	a		b		C*		CF**
	mm	inch	mm	inch	mm	inch	
03/10	76	2,99	87	3,42	30	1,18	0,12
04/10	104	4,09	118	4,64	30	1,18	0,17
04/20	104	4,09	118	4,64	37	1,46	0,19
05/20	128	5,04	142	5,59	37	1,46	0,25
05/25	128	5,04	142	5,59	37	1,46	0,32
07/25	180	7,08	194	7,64	37	1,46	0,47
05/30	128	5,04	144	5,67	61	2,40	0,46
07/30	180	7,08	196	7,71	61	2,40	0,68
10/30	254	10	270	10,63	61	2,40	1,00
15/30	381	15	397	15,63	61	2,40	1,55
20/30	510	20	526	20,63	61	2,40	2,10
30/30	764	30	780	30,63	61	2,40	3,28
30/50	764	30	780	30,63	89	3,50	5,89

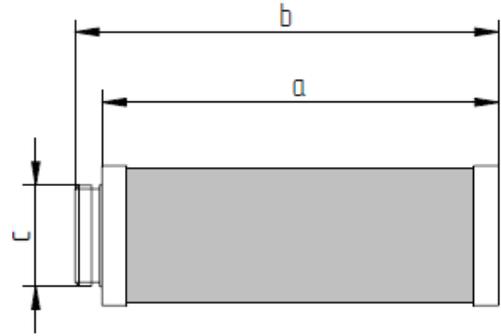


\* Plug-type connection with double o-ring

\*\* Correction factor Filtration surface & Flow rate

**Dimensions (thread connection):**

Size	thread connection				c
	a		b		
	mm	inch	mm	inch	
2/1,5	66	2,598	76	2,992	1½ x1 1/16" m
3/1,5	76	2,992	86	3,386	1½ x1 1/16" m
4/1,5	112	4,409	122	4,803	1½ x1 1/16" m
4/2,5	103	4,055	127	5,000	R1"
5/2,5	127	5	151	5,945	R1"
5/3	127	5	149	5,866	R1"
10/3	254	10	376	10,866	R1"
15/3	381	15	407	16,024	R2"
20/3	508	20	537	21,142	R2"
30/3	762	30	788	31,024	R2"
30/5	762	30	782	30,787	R3"



Other end cap configurations on request.

Technical alterations reserved 04/2009

- For information on integrity test equipment or integrity test services, please contact your Donaldson Sales Engineer and visit our website at [www.donaldson.com](http://www.donaldson.com)!

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# Nordic Filtration

At [www.nordicfiltration.com](http://www.nordicfiltration.com) you will find a wide selection of filtration products ready for you to order.

Nordic Filtration offers a wide selection of filtration products for water treatment. We have stock in Denmark from where we distribute all of our products to Scandinavia and the the rest of the world.

You can buy our products on local websites or by contacting us by phone or e-mail. Information about our products as well as brochures and manuals can be found on our website ([www.nordicfiltration.com](http://www.nordicfiltration.com)).

We can adapt all of our filtration products to your needs, and we offer visits from our consultants in order to find the right solution for you.

